

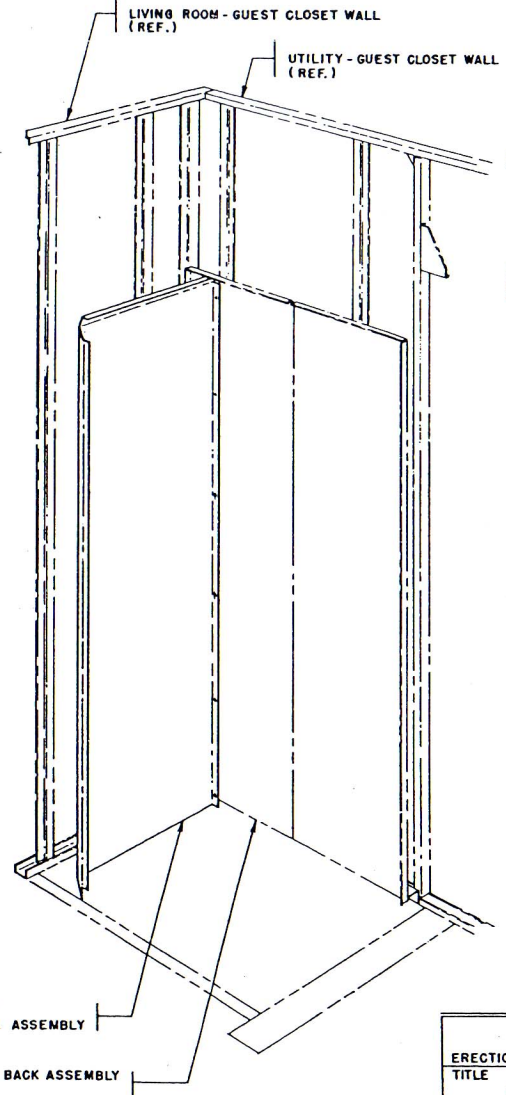
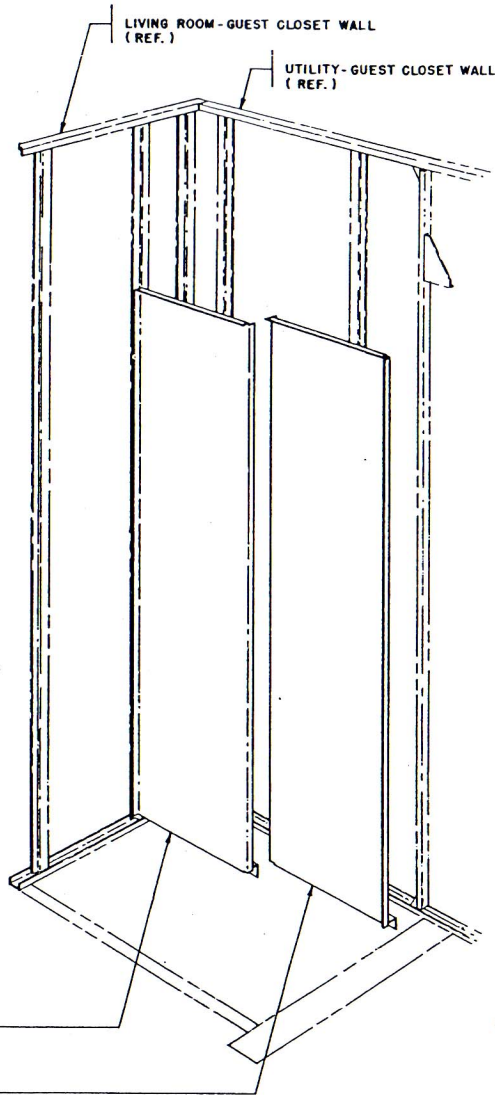
**STEP N° 10**

ATTACH 02-471-96 BACK PANEL ASSEMBLY TO 02-471-139 BACK PANEL ASSEMBLY, USING (6) LS244-10B SCREW

INSTALL THE ABOVE TWO-PANEL ASSEMBLY. SECURE RIGHT HAND FLANGE TO 02-471-92 SIDE PANEL WELD ASSEMBLY (REF.), USING (6) LS244-10B SCREW

SECURE BOTTOM FLANGES OF TWO-PANEL ASSEMBLY TO BOTTOM SPACER OF UTILITY-GUEST CLOSET WALL, USING (4) LS244-10B

SEE DETAIL "A"  
PAGE N° EM-02-P-31.11



**STEP N° 11**

INSTALL 02-471-127 SIDE PANEL ASSEMBLY AS SHOWN. SECURE RIGHT HAND FLANGE OF SIDE PANEL TO TWO-PANEL BACK ASSEMBLY, USING (6) LS244-10B SCREW

POSITION FRONT OFFSET OF SIDE PANEL INTO CORNER AND ALIGN HOLES WITH HOLES IN 02-471-80 STUD WELD ASSEMBLY (REF.).



ERECTION		MANUAL	
TITLE GUEST CLOSET - INTERIOR PANELS			
PREPARED BY J B R	DATE 6-22-49	EFF 511 & SUBS.	
		DRAWING NUMBER EM-02-P-31.1	